

**DART**

DESIGN RF	DRAWN BY RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D3151	REV. C SHEET 1 OF 1
DATE 05.12.07		TITLE DOUBLER ASSEMBLY	SCALE 1:4
A	02.04.23	NEW ISSUE	
B	04.09.08	RE-DESIGN	
C	05.12.07	REVISE NOTES	

MS20426AD3-3 RIVET (1)  
(6 PLACES)

MS21059L08 NUTPLATE (1)  
MS20426AD3-4 RIVET (2)  
(2 PLACES)

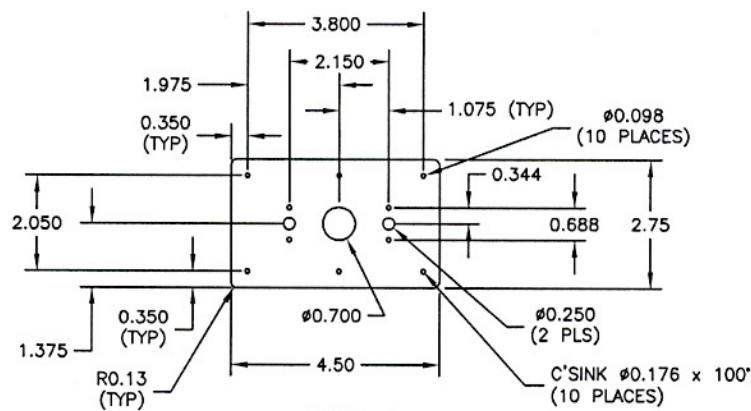
D3151-3

D3151-1

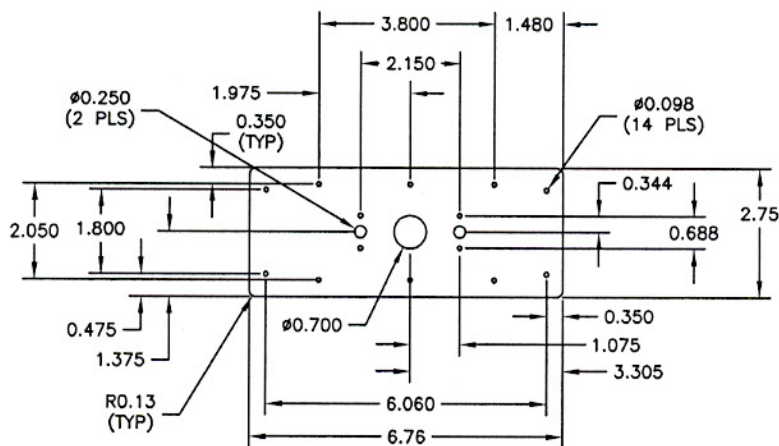
**D3151-041 DOUBLER ASSEMBLY**  
REPLACES PREMIER P/N B30-23000-173/-174

**RELEASED**

05.12.07 *[Signature]*



**D3151-1**



**D3151-3**

#### NOTES

- 1) MATERIAL: 2024-T3 SHEET (QQ-A-250/4) 0.040" THICK (REF. DART SPEC. M2024T3S.040)
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
- 3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) ALL DIMENSIONS ARE IN INCHES
- 5) BREAK ALL UNMARKED SHARP EDGES 0.005 TO 0.010
- 6) IDENTIFY WITH DART P/N D3151-041 USING FINE POINT PERMANENT INK MARKER

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